



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2370-1**Job Sheet 187804****Part No:** D2370-1**Job Qty:** 4 pcs**Part Name:** Litter Frame Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/17/18**Job Tracking No:****Due Date:** 1/4/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS**Ship Via:**

008033

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	1/4/19	1/4/19	0.00	0.00	Purchasing - 1		FEB 06 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	1/4/19	1/4/19	0.00	0.00	Packaging 2 - 1 - B4B		FEB 06 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S151115**Part:** D2370-1**Job No:** 187804**Serial No/Batch:** S151115**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 02/06/19

Plex 2/6/19 8:25 AM Dart.Hadley.Shannon

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	4 pcs	1/4/19	0.00 0.00		QC 6 - 38	
					QC 6 - 42	
					QC 6 - 9	DAS
					QC 6 - 68	FEB 06 2019 68
					QC 6 - 61	9-89
130 Small Fab - 2 - B4B	4 pcs	1/4/19	0.00 3.70		Small Fab - 2 - B4B	DAS
					Small Fab - 3 - B4B	58 FEB 11 2019
					Small Fab - 4 - B4B	9-89
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
140 QC 5	4 pcs	1/4/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	PD 17-02.13
					QC 5 - 50	
					QC 5 - 30	
150 Packaging 3-1 - Stock - B4B	4 pcs	1/4/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	

Plex 2/6/19 8:25 AM Dart.Hadley.Shannon

				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	4 pcs	1/4/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

FEB 14 2019

Part Op **100** - Purchasing - Issue p/o: _____ Order: Model 12-2A undrilled with grey pad & black belts Supplier: Ferno
 Descriptions: Aviation Letter of compliance required
110 - Receive & Inspect for Damage & Mat'l Certs - Insure that letter of compliance is attached to w/o
120 - QC6- All purchased or subcontracted products
130 - Small Fab - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg
140 - QC5- Inspect part completeness to step on W/O - Check for loose rivet
150 - Identify as per dwg & Stock LOCATION :ST208
160 - QC21- Final Inspection - Work Order Release

PO Details

Ferno Aviation Inc. (fer002-vu)



PO No: PO042069

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1P	Litter Frame Assembly	4 pcs (1 ea)	100-Purchasing	
D2374 <i>STOCK</i>	Stud	16 pcs (4 ea)	130-Small Fab - 2 - B4B	
D2378 <i>STOCK</i>	Bolt <i>5102579</i>	16 pcs (4 ea)	130-Small Fab - 2 - B4B	
D2484 <i>GABT</i>	Locknut	16 pcs (4 ea)	130-Small Fab - 2 - B4B	
NAS1149D0416J <i>GA09</i>	Washer	16 Ea (4 ea)	130-Small Fab - 2 - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2370-1P	4	0	0
130-Small Fab - 2 - B4B	D2374	16	27	0
	D2378	16	31	0
	D2484	16	49	0
	NAS1149D0416J	16	2,176	0

Part Specifications

Specifications could not be found.

Plex 2/6/19 8:25 AM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2370-1
Job Sheet 187804



Part No: D2370-1

Job Qty: 4 ea

Part Name: Litter Frame Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 1/4/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		1/4/19	0.00	0.00	Purchasing		
110	Packaging	4 pcs		1/4/19	0.00	0.00	Packaging2		
120	QC	4 pcs		1/4/19	0.00	0.00	QC6		
130	Small Fab	4 pcs		1/4/19	0.00	3.70	Small Fab		
140	QC	4 pcs		1/4/19	0.00	0.00	QC5		
150	Packaging	4 pcs		1/4/19	0.00	0.00	Packaging3		
160	QC21-SA	4 Ea		1/4/19	0.00	0.00	QC21		

Part Op 100 - Issue p/o: 042069 Order: Model 12-2A undrilled with grey pad & black belts Supplier: Ferno Aviation Letter of Descriptions: compliance required

110 - Insure that letter of compliance is attached to w/o

130 - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg

140 - Check for loose rivet

150 - LOCATION :ST208

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1P	Litter Frame Assembly	4 pcs (1 ea)	100-Purchasing	<u>515111</u>
D2374	Stud	16 pcs (4 ea)	130-Small Fab	
D2378	Bolt	16 pcs (4 ea)	130-Small Fab	
D2484	Locknut	16 pcs (4 ea)	130-Small Fab	
NAS1149D0416J	Washer	16 Ea (4 ea)	130-Small Fab	

CT x 4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2370-1P	4	0	0
130-Small Fab	D2374	16	8	0
	D2378	16	31	0
	D2484	16	49	0
	NAS1149D0416J	16	2,254	0

Part Specifications
Specifications could not be found.

Plex 12/17/18 10:59 AM dart.lavoie.chantal

ITEM	QTY -041	P/N	DESCRIPTION
	X	D2370-041	LITTER ASSEMBLY
1	1	D2370-1	LITTER FRAME ASSY
2	1	D4812-041	PATIENT STOP ASSY

D2370-1 LITTER FRAME ASSEMBLY

D4812-041 PATIENT STOP ASSY

POSITION PATIENT STOP OVER
FWD STUDS AND SECURE
WITH PIP PINS

D2370-041 LITTER ASSEMBLY

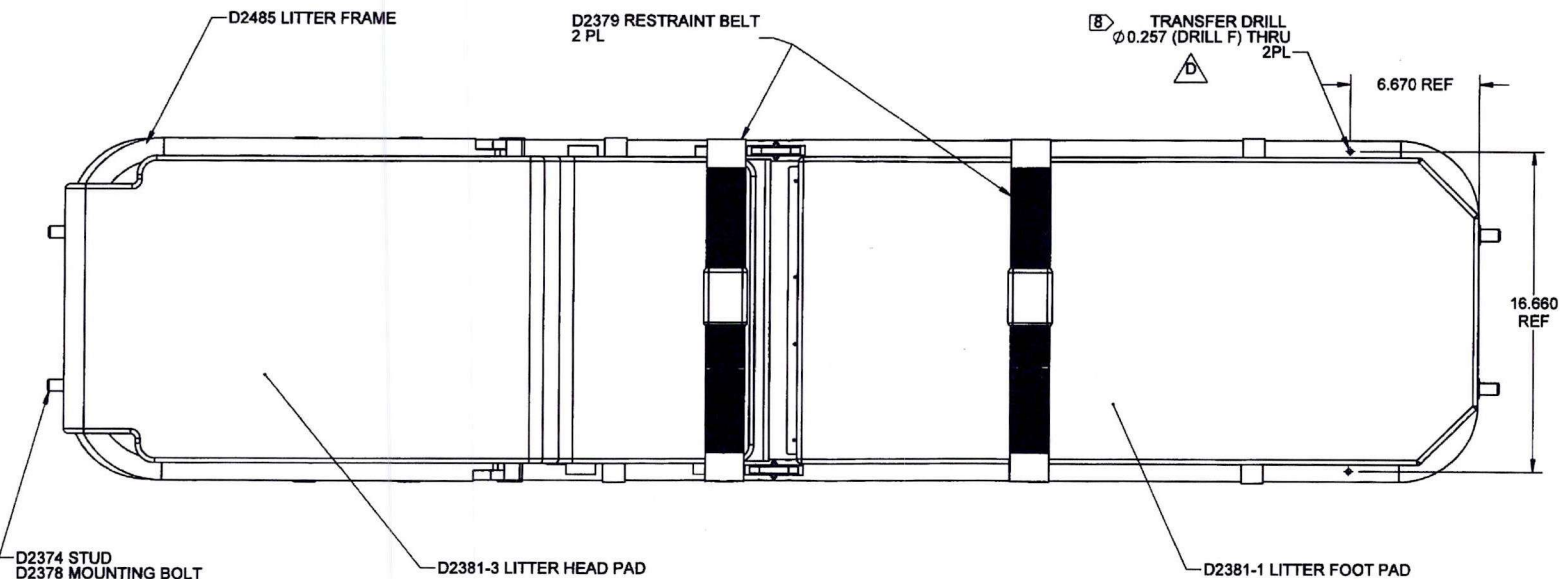
RELEASED
2013-05-16

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 25.73 Lbs

D	Ø0.257 HOLES WERE Ø0.191 HOLES, 2PL (ZN C3-2), CREATED -1 AND -041 ASSEMBLIES, NEW DWG FORMAT	DB	13.03.27
C	ADD ALTERNATE FOR D2484, MS SCREWS, TAPPED HOLES AND 5.00 WAS 5.34	KE	08.11.21
B	ADDED Ø0.191 HOLES	KE	98.06.09
A	NEW ISSUE	NA	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	2/	D2370	SHEET 1 OF 2
APPROVED	2/	TITLE	SCALE
DE APPR.	2/	LITTER ASSEMBLY	NTS
DATE	13.03.27	COPYRIGHT © 1998 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY	P/N	DESCRIPTION
	X	D2370-1	LITTER ASSEMBLY
1	4	D2374	STUD
2	4	D2378	MOUNTING BOLT
3	2	D2379	RESTRAINT BELT
4	1	D2381-1	LITTER FOOT PAD
5	1	D2381-3	LITTER HEAD PAD
6	4	D2484	LOCK NUT
7	1	D2485	LITTER FRAME
8	4	AN960JD416L	WASHER



D2370-1 LITTER ASSEMBLY

RELEASED
2013-05-16

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2370-1" USING A REMOVABLE TAG AS PER QS1 044 METHOD 6.6
 - 7) WEIGHT: 24.69 Lbs
 - 8) TRANSFER DRILL USING D4812-041 AS TEMPLATE. ENSURE FIT AND REMOVE FOR SHIPPING

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	DB	
CHECKED	A.P.	DRAWING NO. D2370
MFG. APPR.	2/	REV. D
APPROVED	1/	SHEET 2 OF 2
DE APPR.	1/	TITLE LITTER ASSEMBLY
DATE	13.03.27	SCALE NTS

COPYRIGHT © 1985 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042069**

Supplier: FER002-VU
Ferno Aviation Inc.
735-B Branch Dr.
Alpharetta,, GA 30004 USA
Phone: 770 521 1005
Fax: 770 521 0910

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042069

PO Date: 12/17/18

Due Date: 1/4/19

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 15

Freight Terms:

Special Comments:

E-MAILED
DEC 18 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	187804	D2370-1P			Litter Frame Assembly As Per Dwg D2370 MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS	Firmed	-	1/4/19	4 pcs	0 pcs	4 pcs	\$1,853.00/pcs	\$7,412.00
Grand Total:													\$7,412.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 12/17/18 2:05 PM dart.tsimiklis.chrisoula



735B Branch Drive
735-B Branch Dr
Alpharetta, GA 30004

Packing Slip

DATE	PACKING SLIP NO.
2/1/2019	19400

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO 042069

P.O. NUMBER	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
PO42069	Net 30	KD	2/1/2019	Fed-X Ground	Alpharetta,GA	
ITEM	DESCRIPTION				QTY ORD.	QTY DEL.
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints; (HS Code 8803.30.00.00) Serial #18N396548, 18N396555, 18N396549, and 18N396538. Order shipped via Fed-X Ground using account #151793240. Tracking Numbers: 774372435313, 774372435699, 774372435596, & 774372435129				4	4

Thank you for your order!

FERNO *Aviation, INC.*

735B Branch Drive
Alpharetta, GA 30004

Telephone: 770.521.1005
Fax: 770.521.0910

CERTIFICATE OF CONFORMANCE

Date: February 1, 2019

Customer: Dart Aerospace

P.O. Number: PO042069 ✓

Part Number	Description	Serial Number
✓ 12-2A (DART)	Model 12-2A Litter Assembly	18N396548 ✓
	w/Gray FAA Approved Cover/	18N396555 ✓
	Pad Assembly & Black FAA	18N396549 ✓
	Approved Patient Restraints	18N396538 ✓

We hereby certify that all items in the above shipment have been produced, inspected and found to be in compliance with applicable drawings, customer specifications, and purchase order requirements. All documents utilized were the latest revision in effect on the date of this order, or as specified by buyer.

Earl Choy

Earl Choy
Director of Quality Assurance
Ferno Aviation, Inc.

FERNO *Aviation, INC.*

735B Branch Drive
Alpharetta, GA 30004

Telephone: 770.521.1005
Fax: 770.521.0910

BURN CERTIFICATE

Date: February 1, 2019

Customer: Dart Aerospace

P.O. Number: PO042069 ✓

<u>Part Number</u>	<u>Description</u>	<u>Serial Number</u>
Model 12-2A ✓	Aeromedical Stretcher w/Orange FAA	18N396548 ✓
	Approved Cover and Black FAA Approved	18N396555 ✓
	Patient Restraints	18N396549 ✓
		18N396538 ✓

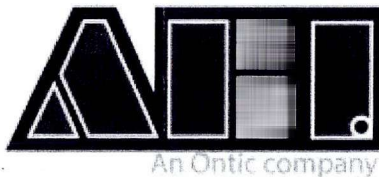
We certify that the material(s) listed above complies in all respects with the flammability requirements of the Department of Transportation Federal Aviation Administration FAR 25.853 appendix F Part I (a)(1)(ii).

FAR25.853 "...the average burn length may not exceed six inches and the average flame time, after removal of the flame source, may not exceed 15 seconds. Drippings from the test specimen may not continue to flame for more than an average of three seconds after falling."

Earl Choy

Earl Choy
Director of Quality Assurance
Ferno Aviation, Inc.

Aircraft Belts Inc.
1176 Telecom Drive
Creedmoor NC 27522



Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date: 1/18
Print Time: 9:3
Page:

FAA R.S. #: YB1R632K

Packing Slip: 27360

PACKING SLIP / CERTIFICATION

Cust. ID: F38

TERMS: Net 30

Ship To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

Sold To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

PO: 11594
Ship Date: 1/18/2019

Ship Via: UPS 1- Ground
SO: 103764

FOB: ORIGIN
Sales Person: Duncan, Virginia

***** Ship UPS Ground on acct # E1129E *****

Line	Planned Qty	Shipped Qty	Backorder	Part Number	Revision
1	50.00 EA	50.00	0.00	STFL	E
	Description: STFC3030-810 Stretcher Belt -				
2	25.00 EA	25.00	0.00	SUF	A
	Description: SUF303042-810				

3437

1/24/19

CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY:

Robert A. Noack